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Graphics Installation for Stacyc 18 eDrive Brushless

Tools Needed:

- Heat gun or hair dryer
- Dry, lint free towel
- Rubber squeegee

Step 1: Remove any existing decals to prepare for installation. Be sure that all of the glue has been removed prior to moving to step two (Goo Gone is a good option for removing the glue). Remember, a properly prepared surface will result in a perfect final product.

Step 2: Make sure that you have your entire work area clean and free of any wax or grease. Use rubbing alcohol to clean all surfaces to ensure proper adhesion. Test a small area to be sure that the solution does not damage your surfaces. We recommend cleaning all surfaces twice before applying your new decals.

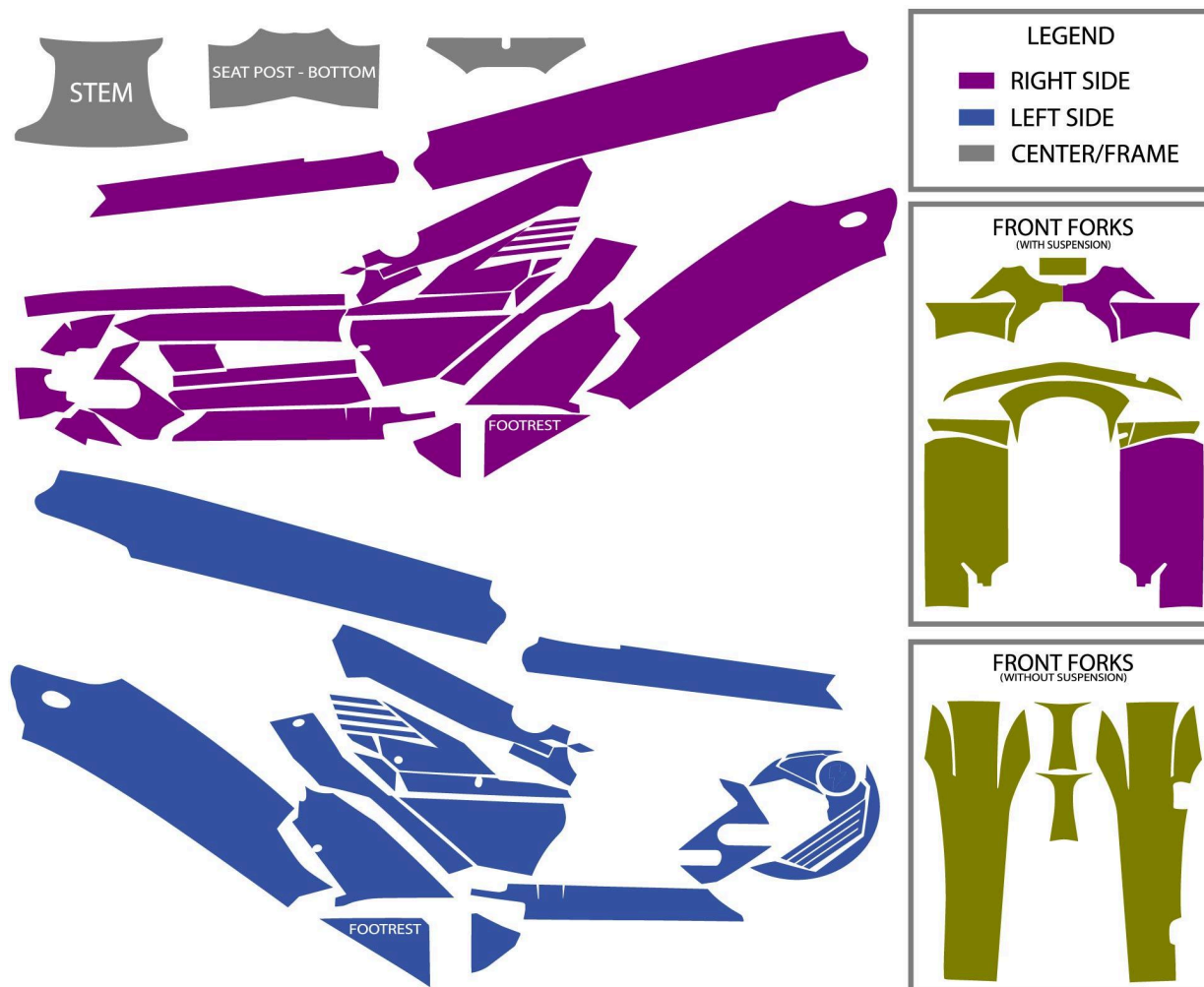
Step 3: Carefully remove your new kit from its package and identify where each piece will be placed. Lay out each side and choose where you would like to begin.

Step 4: **Please read this step in its entirety before you begin applying the decals.** With the backing paper still on, place the first decal onto the panel making sure to align two opposite corners with their appropriate positions. Once you have aligned the decal properly, peel back approximately one inch of the backing paper. Begin applying the first corner/end and work your way to the opposite side while making sure to maintain the proper alignment. Be careful not to stretch the decal. You can press the decal down with your thumbs and/or a rubber squeegee making sure to press out any air bubbles. Apply small amounts of heat with the heat gun or hair dryer to allow the decal to mold to the shape needed. We recommend starting with a part that has little to no curves so you can get familiar with the materials.

Continued

Depending on the amount of coverage you have selected, you may or may not have all of the pieces listed below. Please identify what you've ordered and follow the steps for the pieces you have purchased. Certain parts are left grouped together in the packaging. This is intentional so you can see the proper layout.

Complete bike layout:



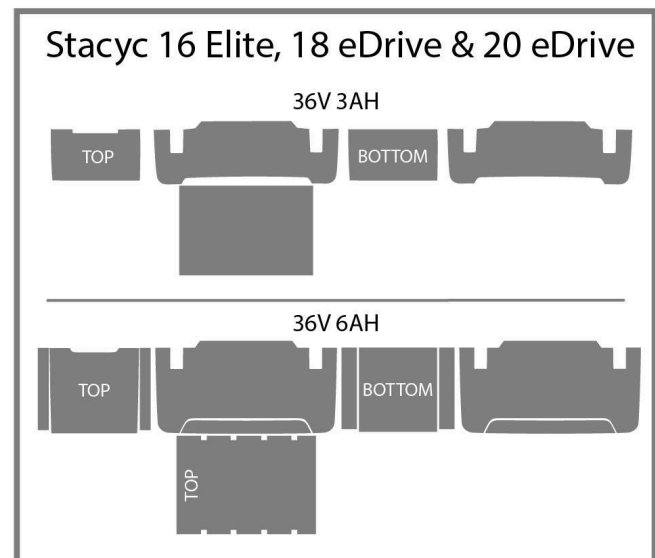
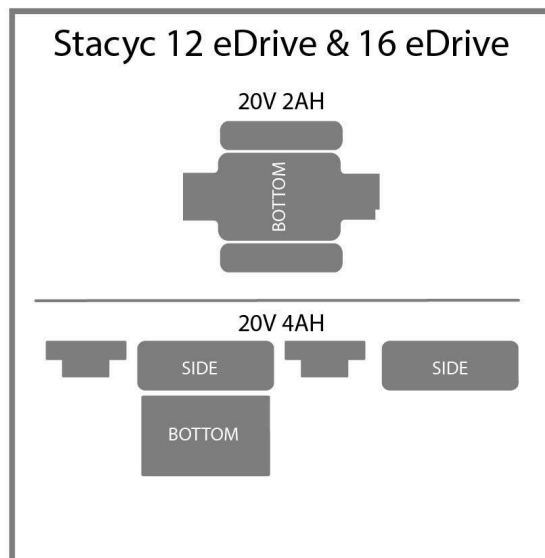
Continued

WHEEL INSTALLATION (optional):

Start with the rectangle that is notched for the valve stem (Purple). From there, continue around the rim in either direction. This will help you to align the artwork on each piece properly. Next, install the V shaped spoke decals (Blue) making sure to align the correct piece to match the artwork on the rectangle pieces already installed. Lastly, install the outer rim arches (Green) while making sure to keep them in the same order as they are printed on the sheet.



BATTERIES (optional):



Continued

Step 5: Use the heat gun or hair dryer to heat the entire surface while pressing the decals down firmly one last time. This will ensure proper adhesion.

Congratulations! You have completed the installation process. Time to ride in style and enjoy. Be safe out there!! Be sure to tag us on Instagram @Sengegraphics to be featured!

For support, please contact support@sengegraphics.com

**Thank you for your business,
The Senge Graphics Team**